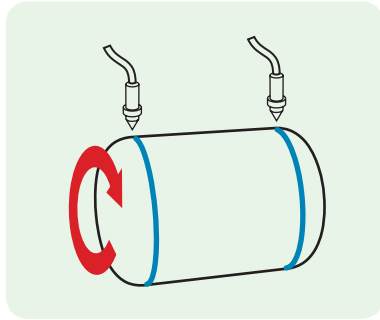




臥式圓周焊接

CMH Series



Horizontal Circumference Welding Machine

- 圓周焊接適用於圓桶狀、管對管焊接，機台經精密加工，可增加焊接穩定度。
- 主軸移動軌道以線性滑軌為主來提高耐用度及準確性，於薄板及管對管焊接最適。
- 機台控制系統以程式控制 TIG 焊接收尾電弧，消除收尾時針孔問題。
- 本系列可追加 TIG 送料系統，配合 TIG/CO₂、SAW 自動焊接。
- The machine is suitable for cylindrical shape and pipe to pipe welding and machine's precision processing to increase welding stability.
- Spindle moves on the linear slide rail to increase durability and exactness. It's the most suitable for sheet metal and pipe to pipe welding.
- The control system uses program to control TIG welding the ending arc to eliminate the problem of the ending hole.
- Can be added with TIG feeding system and work with TIG/CO₂, SAW for automatic welding.



CMH-1000 雙槍

Twin gun



CMH-800 單槍 TIG (附送料系統)

Single gun TIG (with feeding system)



CMH-1600 雙槍 (遮罩型)

Twin gun (Hood type)



CMH-800 雙槍 (遮罩型)

Twin gun (Hood type)

型號 Model No	法蘭開距 Opening of flange	工件直徑最大值 Max. diameter of workpiece	主軸轉速 (RPM) Rotating speed of spindle	頂料組 Workpiece-supporting set	入力電源 Input Power	驅動馬達 Driving motor
CMH-400	400mm(max)	Ø400mm (max)	0.5~8.5 rpm	0	220V 1Ø	DC motor
CMH-600	600mm(max)	Ø400mm (max)	0.5~8.5 rpm	0	220V 1Ø	DC motor
CMH-800	800mm(max)	Ø400mm (max)	0.5~8.5 rpm	0	220V 1Ø	DC motor
CMH-1000	1000mm(max)	Ø800mm (max)	0.3~3.5 rpm	2 (組/sets)	220V 1Ø	DC motor
CMH-1300	1300mm(max)	Ø800mm (max)	0.3~3.5 rpm	2 (組/sets)	220V 1Ø	DC motor
CMH-1600	1600mm(max)	Ø800mm (max)	0.3~3.5 rpm	2 (組/sets)	220V 1Ø	DC motor